

# LACQUER GLUE

## Product

REDOCOL lacquer glue is a solvent-free and transparent drying adhesive for bonding different types of wood onto varnished surfaces, melamine, HPL, PVC and other plastics. It is particularly suitable for carcass gluing.

## Processing Instructions

At least one of the two surfaces should be porous/absorbent. Both sides should be dry and free of dust and grease. Evenly apply the glue on one side (preferably onto the non-absorbent side). Then put the parts together and after a pressing time of (at least) 15 minutes, a strong bond is achieved. For less absorbing materials (e.g. MDF), longer pressing times are necessary.

|                               |  |
|-------------------------------|--|
| <b>Pressing time</b>          | at 20° C approx. 15 min.   |
| <b>Application amount</b>     | 150 - 200 g / m <sup>2</sup> depending on absorbency of the carrier material                                   |
| <b>Open time</b>              | approx. 10 min. at 20 °C   |
| <b>Processing temperature</b> | at least 10° C   |
| <b>Viscosity</b>              | approx. 15,000 mPa.s   |
| <b>pH value</b>               | 8  |
| <b>Packaging</b>              | 750 g bottle   |
| <b>Shelf life</b>             | up to 18 months (store in properly sealed original containers, in a cool and dry place. Protect against frost) |

Attention: frost-sensitive!

Please note the safety data sheet!