

# REDOCOL GREENLINE KANTOL (SOLVENT-FREE)

Basis	Vinyl acetate copolymer
Fields of Application	<ul style="list-style-type: none"> <li>■ Bonding ABS, PP, PMMA and PVC edging materials to wood based substrates</li> <li>■ Bonding solid wood edgings to wood based substrates</li> <li>■ Bonding hard and soft PVC foils onto chipboards and block boards</li> </ul>
Instructions for use	Surfaces must be flat, clean and grease free. Material moisture content between 8-12%. Apply adhesive to the substrate using a brush, spatula, roller or spray, then press down the edging tape.
Presstime	@ 20 ° C approx. 30min The processing time depends on the type of edging or foil and what subsequent machining is required. Preliminary tests are recommended due to the variety of edging and foil qualities available.
Application amount	100 - 150 g / m <sup>2</sup> depending on absorbency of the substrate
Open time	approx. 11 min. @ 20 °C
Material and Room temperature	minimum 10 ° C
Pressure	0,5 N/ mm <sup>2</sup>
Viscosity	6.000 - 8.000 mPa.s
pH-value	4,5 - 5,5
Processing	Tests with thick ABS, PVC and PP edges have shown that with proper bonding of edges on the appropriate substrate after a minimum of 30min they can be milled.
Storage period	May be stored in tightly closed containers, cool and dry for up to 12 months after date of delivery ex production site.

**Warning : Protect from frost!**