

KANTOMELT HP HOTMELT CARTRIDGES

Eigenschaften

REDOCOL Kantomelt HP is an EVA-based hotmelt adhesive in cartridge form. It can be easily processed and does not string. For edgebanders with cartridges.

Application

- ABS, PP, PVC edgings
- 3D acrylic edgings
- Melamine edgings
- thin veneer edgings, thick veneer edgings
- HPL edgings (primed)

Processing instructions - Technical Data

Holz-Her edgebanding machines with cartridges from 10 m/min feedspeed. Good results will be achieved if the following conditions are observed:

Minimum room, material and adhesive temperature	18 - 20 °C
Wood moisture level	8 - 12 %
Heating time	2 - 4 min
Processing temperature	200 - 220 °C
Heat resistant to	approx. 90° C
Softening point	approx. 108° C
Viscosity	approx. 87,500 mPas

Labelling

According to the current Hazardous Substances Ordinance, the hotmelt cartridges are not subject to labelling. Hotmelt adhesives set free vapours, even when the required processing temperature is maintained. These can cause irritation on respiratory organs. Measures must therefore be taken, for example through suitable suction devices. Hotmelt cartridges have to be stored in a cool and dry place.

Delivery form/colours

Colour	Box with 45 cartridges	Single cartridge
natural	740.9543	740.9544
white	740.9545	740.9546