

# SPRAYABLE CONTACT ADHESIVE

## Product description

High quality, universal contact adhesive based on neoprene rubber.

- High initial strength
- Universal: For all materials
- Well sprayable
- Moisture resistant
- Heat resistance
- Free of aromatic compounds
- Colour: transparent or red

## Application areas

Universal, low odour, sprayable contact adhesive for rigid plastic panels, wood and wood materials (MDF, Multiplex, chipboard), veneer, metals, aluminium, insulating materials and furniture foam. It is advisable to conduct enough individual tests in order to proof the special requirements of the variety of possible materials. The contact adhesive can be processed with a hand pistol as well as with a spray installation.

## Processing

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| Processing circumstances   | Do not use at temperatures below +15°C. You must ensure that all the materials and have a higher temperature than the working area because condensation can ruin the whole gluing process. |
| Humidity                   | max. 65 %  |
| Preparation of underground | The parts to be stuck must be clean, dry, dust and grease-free.  |
| Tools                      | Air-misting spray apparatus  |
| Setting of apparatus       | air pressure 4 - 6 bar, material pressure approx. 1-1.5 bar, spraying distance 30 cm.  |
| Processing                 | Apply glue evenly and thinly to both parts (crossways). The edges of the treated surface need an extra layer of glue for 100% coverage.  |
| Curing time                | at room temperature + 20 °C approx 5 - 10 minutes. When the glue is still a little sticky (tacky) and not stringy when touched, press the materials in the correct positions.              |
| Open time                  | up to 60 min.  |
| Pressure                   | approx 2 - 4 kg/cm <sup>2</sup> , depends on the material  |
| Press time                 | is not important   |
| Resistance                 | optimum after 3 days, provided that the material is not exposed to high temperature or direct sun light  |
| Consumption                | ca. 150 - 200 ml/m <sup>2</sup> per side   |

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| Cleaning | Uncured adhesive remnants and tools have to be cleaned immediately with a thinner for sprayable contact adhesive. |
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### **Storage stability**

24 months, if kept in well-sealed packaging in a cool and preferably frost-free place. If the glue should freeze as a result of frost, it can be returned to its normal consistency by warming for a few hours at approx. +20°C.

### **Packaging**

Available in package sizes of 10 l and 25 l.

**Please note the safety data sheet!**