

# CONTACT ADHESIVE

## Product description

High quality, universal contact adhesive based on neoprene rubber.

- Immediately fixed
- Universal: For all materials
- Easily spreadable
- Moisture resistant
- Good heat resistance
- Free of aromatic compounds
- Colour: yellow-brown

## Application areas

Suitable for	Not suitable for
Bonding HPL, veneer and hardboard together and with substrates of wood, ply and chipboard.	Polystyrene foam.
Bonding of leather, rubber and flexible foam materials to each other as well as with wood, concrete, stone and metal.	High stress bonds and temperatures over +70°C.
Bonding carpets on stairs, stair nosing and plastic trim.	

Especially suitable for bonding materials that must be immediately firmly bonded where using clamps or a press is not possible. Given the large number of materials that can be used, sufficient testing must be carried out to check suitability for specific needs.

## Processing

The parts to be bonded must be clean, dry, dust and grease free. Apply the contact adhesive to both surfaces. The consumption is approximately 180-200 ml/m<sup>2</sup>. Let the adhesive dry for 15 - 20 minutes. (The adhesive is ready for bonding, if, when touching the adhesive applied to substrates, no residue transfers to the fingers.) Assemble the materials carefully and accurately. Attention: After contact of both adhesive films corrections are no longer possible! Avoid the inclusion of air bubbles! The two parts should be pressed together by means of a pinch roller or press at high pressure for a short time in order to obtain optimum adhesion.

Aeration:	approx. 15-20 min
Approx. Usage:	per side 180-200 ml/m <sup>2</sup>
Pressure:	0,5 - 5 kg/cm <sup>2</sup>
Press time:	Temporary with full pressure

### **Storage condition**

REDOCOL Universal contact adhesive may be processed up to a maximum of 24 months after the date of manufacture, when stored in well-sealed packaging, preferably in a cool and frost-free place. When the glue is slightly frozen by frost, normal viscosity can be restored by storing at +20 °C and stirring.

### **Packaging**

Available in package sizes of 1 l, 5 l, 10 l and 25 l.

**Please note the safety data sheet!**