

LINING FOILS

Application areas	<ul style="list-style-type: none"> ■ Lining foils that can be sanded ■ Ideal base for further paint coating in furniture construction
Supporting materials	<ul style="list-style-type: none"> ■ Chipboard, MDF panels, wood materials or other planar substrates
Processing	<ul style="list-style-type: none"> ■ On flat heated, throughfeed, quickstep and double belt presses, as well hot/cold roller coating systems with all standard adhesives. ■ When processing the foil from the roll, special equipment is required.
Pressure / processing temperature	<ul style="list-style-type: none"> ■ Depending on the gluing system, feedspeed and press/dwell time <p><u>Example: Press data for the hot press</u></p> <p>Temperature 90 - 160 °C Pressure 0,3 - 0,4 N/mm² Pressing time 50 - 10 sec</p> <ul style="list-style-type: none"> ■ The temperature of the processing material should never be below 20 °C.
Storage	<ul style="list-style-type: none"> ■ In cool and dry rooms, in the original packaging (approx. 20 °C, 55-65 % air humidity), 6 months