



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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TECHNOMELT KS 215 known as Dorus KS 215 natur

SDS No. : 100514  
V005.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

TECHNOMELT KS 215 known as Dorus KS 215 natur

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Hotmelt adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

[SDSinfo.Adhesive@henkel.com](mailto:SDSinfo.Adhesive@henkel.com)

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 0 8701 906777 - For further general health & safety, technical and practical advice on this product, please call +44 (0) 1606 593933 or write to: Technical Services; Henkel Limited; Road 5; Winsford Industrial Estate; Winsford; Cheshire; CW7 3QY- Email: [technical.services@henkel.co.uk](mailto:technical.services@henkel.co.uk)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

**The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).**

#### 2.3. Other hazards

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

**|| Contains no dangerous substances exceeding the limits of the EU-Regulation**

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### 4.2. Most important symptoms and effects, both acute and delayed

No data available.

#### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

**Suitable extinguishing media:**

All common extinguishing agents are suitable.

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### 5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

#### 5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Avoid moisture.

Store in a cool, dry place.

Keep away from heat and direct sunlight.

**7.3. Specific end use(s)**

Hotmelt adhesive

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE]		10	Time Weighted Average (TWA):		IR_OEL
Barium sulfate 7727-43-7 [BARIUM SULPHATE]		5	Time Weighted Average (TWA):		IR_OEL

#### Biological Exposure Indices:

None

#### 8.2. Exposure controls:

Engineering controls:  
Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Wear heat resistance gloves while working with the hot melt (EN 407).

Eye protection:  
Protective goggles  
Protective eye equipment should conform to EN166.

Skin protection:  
Wear protective equipment.  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:  
Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway), or equivalent.  
The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.  
Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Delivery form	Granulate
Colour	light beige
Odor	Acetic acid medium
Physical state	solid
Melting point	100 - 120 °C (212 - 248 °F) (Softening Point)
Solidification temperature	Not applicable, Product is a solid.
Initial boiling point	Not applicable, Decomposes before boiling point is reached
Flammability	Not applicable
Explosive limits	Non flammable product (flash point is greater than 93°C)
Flash point	Not applicable, Product is a solid. The product is not explosive.
Auto-ignition temperature	No flash point up to 250 °C
Decomposition temperature	Not applicable, Product is a solid.
pH	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
Viscosity (kinematic)	Not applicable, Product is non-soluble (in water).
Viscosity, dynamic	Not applicable, Product is a solid.
(Brookfield; 200 °C (392 °F); speed of rotation: 5 min-1; Spindle No: 29)	75.000 - 115.000 mPa.s Dorus-method 501; viscosity Brookfield
Solubility (qualitative)	Insoluble
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure	Mixture
(20 °C (68 °F))	< 0,1 hPa
Density	
(20 °C (68 °F))	1,3 g/cm3 no method / method unknown
Relative vapour density:	Not applicable, Product is a solid.
Particle characteristics	Not applicable
	Product is not powder.

### 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

None if used for intended purpose.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

None if used properly.

**10.6. Hazardous decomposition products**

No decomposition if used according to specifications.

**SECTION 11: Toxicological information****General toxicological information:**

An allergic reaction cannot be excluded after repeated skin contact.

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

No data available.

**Acute dermal toxicity:**

No data available.

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

No data available.

**Serious eye damage/irritation:**

No data available.

**Respiratory or skin sensitization:**

No data available.

**Germ cell mutagenicity:**

No data available.

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

No data available.

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains, soil or bodies of water.

**12.1. Toxicity****Toxicity (Fish):**

No data available.

**Toxicity (aquatic invertebrates):**

No data available.

**Chronic toxicity (aquatic invertebrates):**

No data available.

**Toxicity (Algae):**

No data available.

**Toxicity (microorganisms):**

No data available.

**12.2. Persistence and degradability**

No data available.

**12.3. Bioaccumulative potential**

No data available.

**12.4. Mobility in soil**

No data available.

#### 12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

### SECTION 14: Transport information

#### 14.1. UN number or ID number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

#### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EU)	0 %



**15.2. Chemical safety assessment**

A chemical safety assessment has been carried out.

**SECTION 16: Other information**

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

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