

ASSEMBLY AND INSTALLATION INSTRUCTIONS FOR CABINET HEIGHT 520-799

All dimensions in millimetres

Required space	Side wall drilling positions	Side wall drilling distance																																																			
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	<p>Front installation for wooden and frame flaps (min. 45 mm width)</p> <p>* Pre-drilling required Ø 2 mm</p>	<table border="1"> <thead> <tr> <th>KH</th> <th>Type</th> <th>C</th> </tr> </thead> <tbody> <tr><td>520-529</td><td>2</td><td>133</td></tr> <tr><td>530-539</td><td>2</td><td>148</td></tr> <tr><td>540-549</td><td>2</td><td>163</td></tr> <tr><td>550-559</td><td>2</td><td>178</td></tr> <tr><td>560-569</td><td>3</td><td>145</td></tr> <tr><td>570-579</td><td>3</td><td>160</td></tr> <tr><td>580-589</td><td>3</td><td>175</td></tr> <tr><td>590-599</td><td>3</td><td>190</td></tr> <tr><td>600-609</td><td>4</td><td>138</td></tr> <tr><td>610-619</td><td>4</td><td>148</td></tr> <tr><td>620-629</td><td>4</td><td>168</td></tr> <tr><td>630-639</td><td>4</td><td>178</td></tr> <tr><td>640-649</td><td>4</td><td>188</td></tr> <tr><td>650-699</td><td>5</td><td>146</td></tr> <tr><td>700-749</td><td>6</td><td>156</td></tr> <tr><td>750-799</td><td>7</td><td>166</td></tr> </tbody> </table>	KH	Type	C	520-529	2	133	530-539	2	148	540-549	2	163	550-559	2	178	560-569	3	145	570-579	3	160	580-589	3	175	590-599	3	190	600-609	4	138	610-619	4	148	620-629	4	168	630-639	4	178	640-649	4	188	650-699	5	146	700-749	6	156	750-799	7	166
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	<p>Number of hinges on top panel From 900 mm cabinet width: 3 hinges. Hinges with spring require an opening angle of min. 120°</p>																																																				

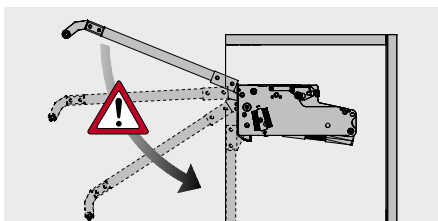
Calculation of flap weight

Flap width x flap height x flap thickness x density ¹ + weight of handle ² = weight of flap

¹ Densities: MDF board 0.85 kg/dm³, chipboard 0.65 kg/dm³, spruce/pine 0.45 kg/dm³

² For bar handles, allow 0.1 kg per 100 mm of handle length. We recommend a trial fitting

WARNING



Important!
Caution – risk of injury!
Fitting is spring-tensioned!

LEGEND

- B Side wall drilling dimension
- C Front drilling dimension
- F Reveal
- FAS Front overlay, side
- KH Cabinet height

1

2

3

4

5

6

7

8